

## DELIVERY INSTRUCTIONS – REQUIRED DOCUMENTATION

Supplier must issue certificates with the following features:

- DIMENSIONS. FOR ALL THE DIMENSIONS WITH TOLERANCES EXPRESSLY INDICATED IN THE DRAWING.  
Control certificate UNI EN 10204 3.1, listing the effective taken measures
- DIMENSIONS. FOR ALL THE OTHER DIMENSIONS.  
Conformity certificates UNI EN 10204 2.2
- SHAPE. FOR ALL DIMENSIONS WITH TOLERATED SHAPE DIMENSIONS.  
Control certificate UNI EN 10204 3.1, listing the effective taken measures
- ROUGHNESS. FOR MACHINED COMPONENT.  
Conformity declaration UNI EN 10204 2.2 assuring that all the roughness indicated in the drawing are respected and comply the norm UNI EN 22768-1
- SURFACE. FINISHED COMPONENT.  
PT (Penetrant Test) certificate UNI EN 10204 3.1 is required.  
Execution conditions as per Standard norm EN 1371-1:2011.  
Severity: No defect is acceptable.  
Defects can be removed by grinding, maximally down to the minimum tolerated measure.
- CLEANING AND DEBURRING. FINISHED COMPONENT.  
Surfaces shall be free of contaminants (oil, grease, sand, non-adherent scale, rust, etc.).  
All the cutting edges shall be light rounded