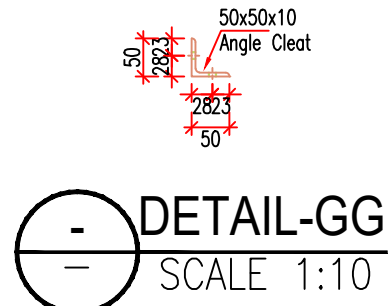
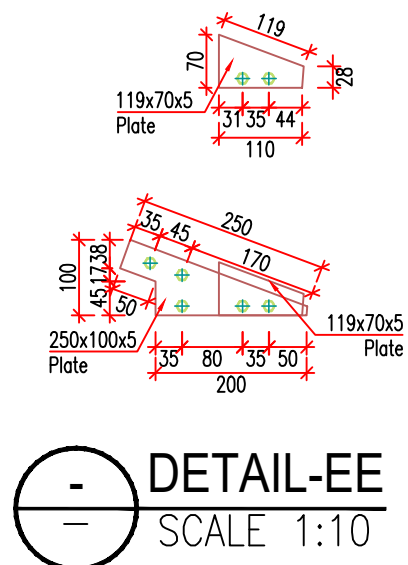
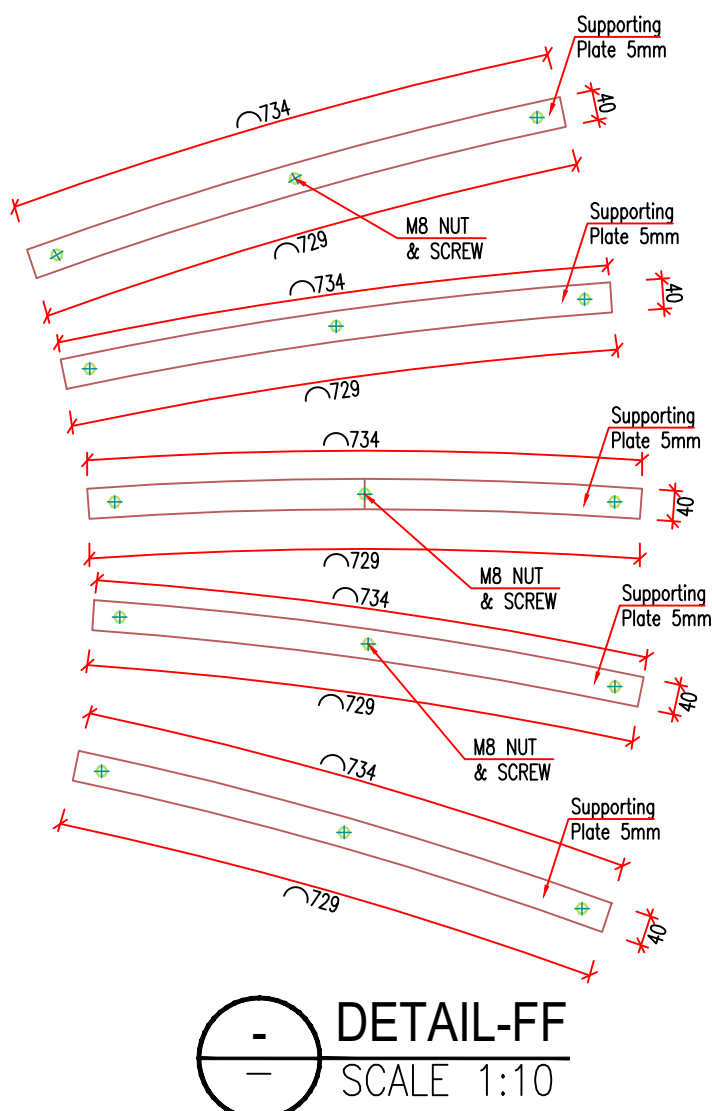
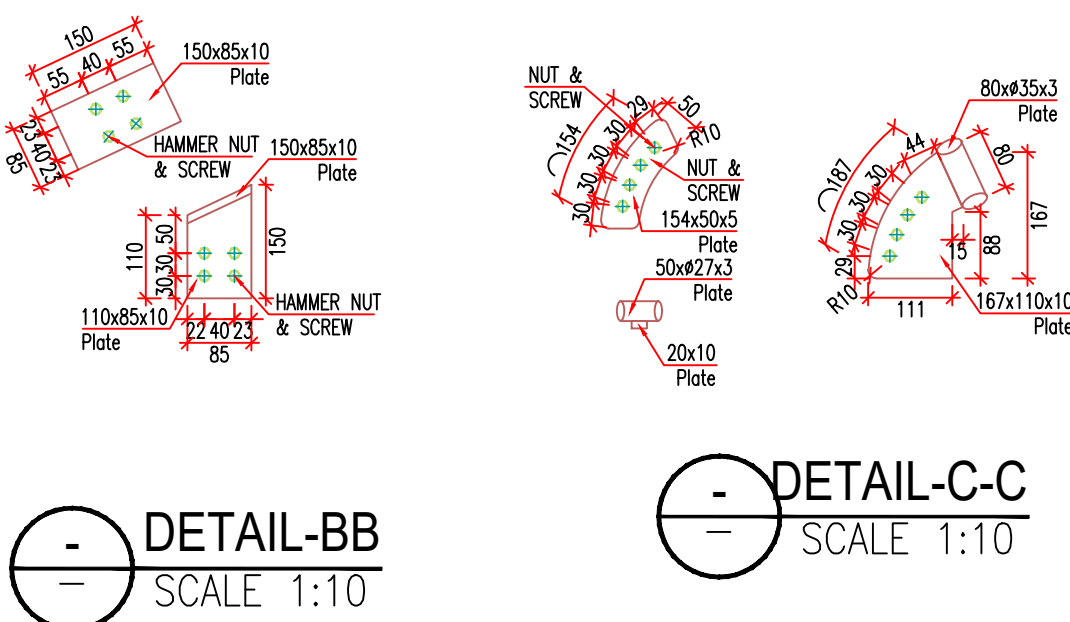
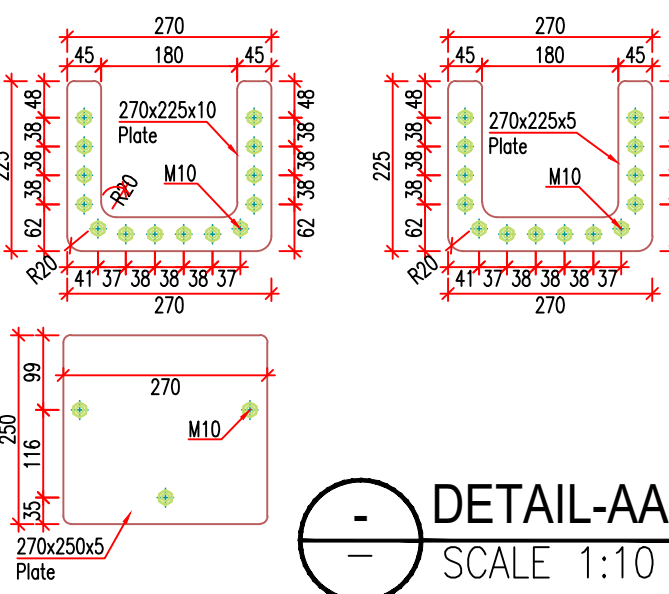
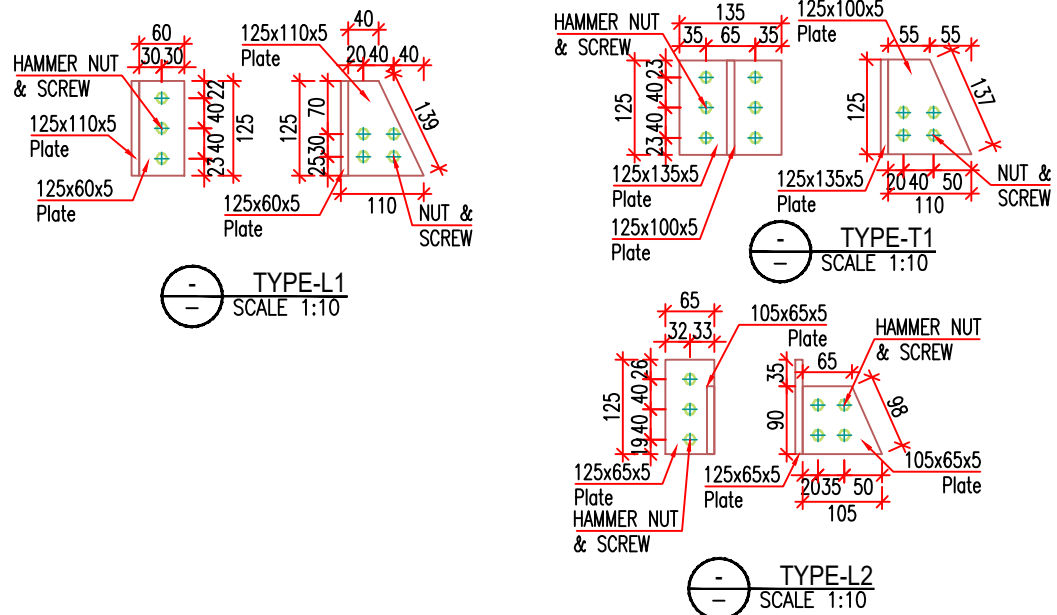
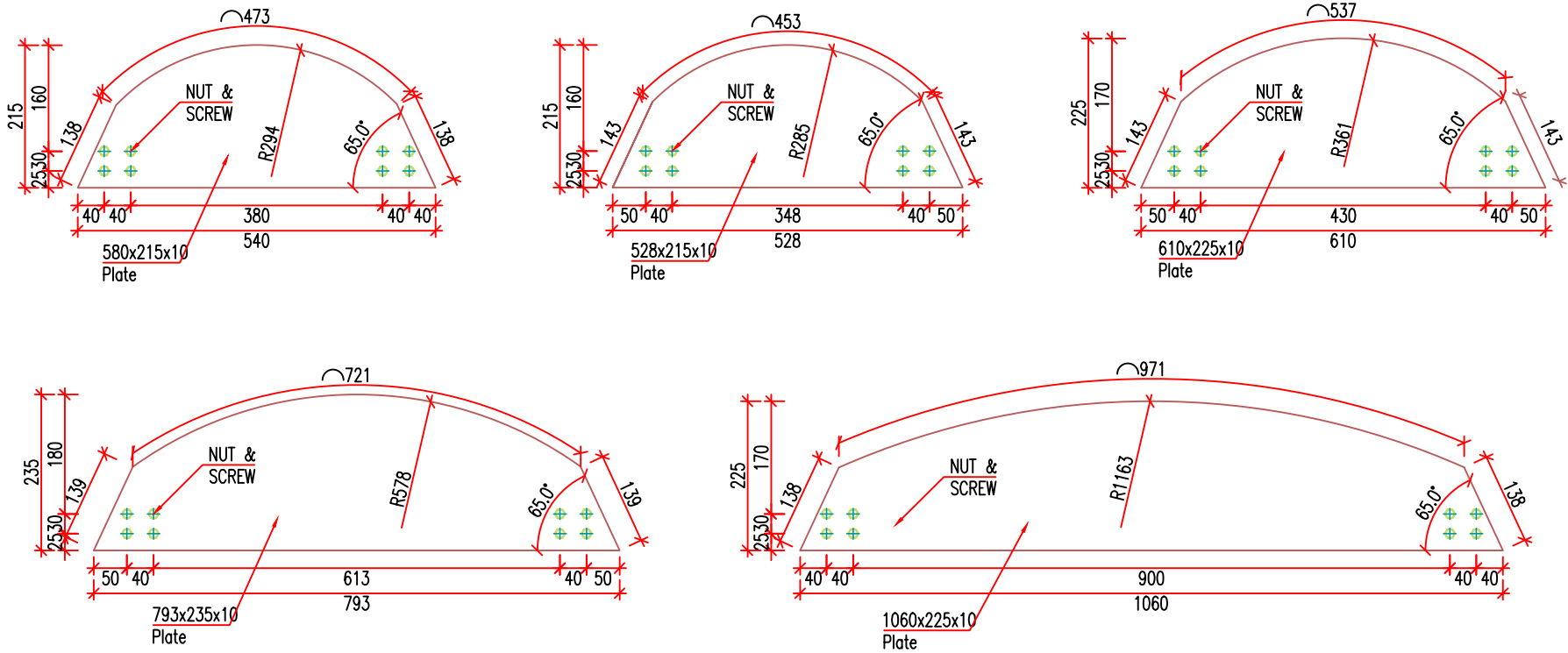
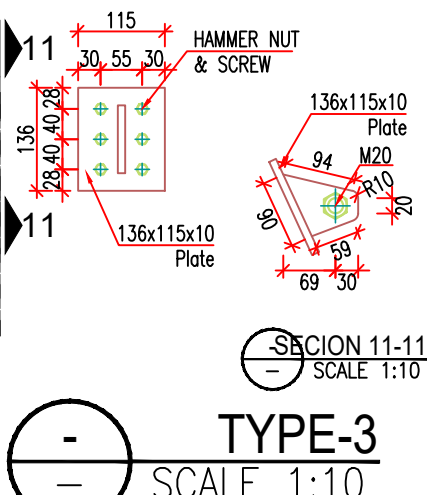
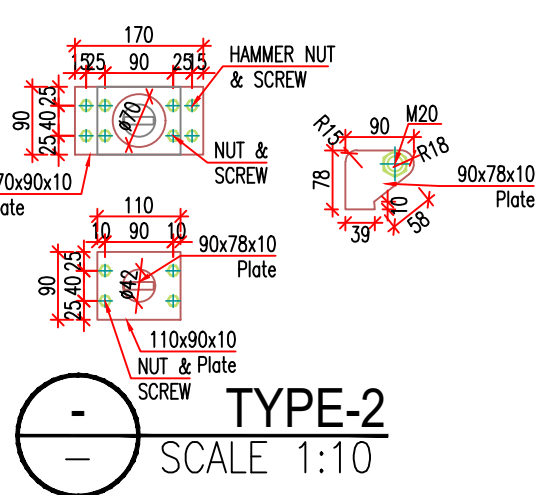
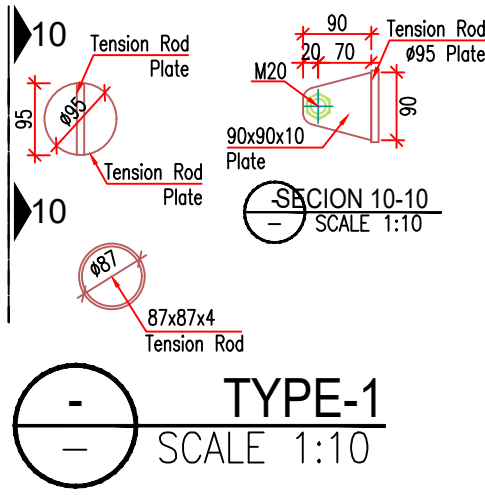


LEGEND / GENERAL NOTES

1. ALL DIMENSIONS ARE IN mm.
2. NO DIMENSIONS TO BE SCALED OF THE DRAWING. ONLY WRITTEN DIMENSIONS SHALL BE FOLLOWED.
3. HOT ROLLED SECTION SHALL BE COMPLIED TO AS PER BRITISH STANDARDS.
4. ALL WELDS SHALL BE 6mm CONTINUOUS FILLET WELDS UNLESS NOTED OTHERWISE.
ALL BUT WELDS SHALL BE PREPARED
FOR FULL STRENGTH FULL PENETRATIONS WELDS UNLESS NOTED OTHERWISE. WELD TEST SHALL
BE CARRIED OUT IN ACCORDANCE WITH SPECIFICATIONS.
5. CONNECTION DESIGN:
 - a. ALL MAIN CONNECTION BOLTS SHALL CONFORM TO AS PER BRITISH STANDARDS.
 - b. SECONDARY CONNECTION BOLTS SHALL CONFORM TO AS PER BRITISH STANDARDS.
6. READ THIS DRG. WITH RESPECT TO RELEVANT STRUCTURAL, MAKE DRS. DISCREPANCY &
FABRICATION ERECTION DIFFICULTIES
IF ANY SHALL BE BROUGHT TO DESIGN ENGINEERING BEFORE THE COMMENCEMENT OF FABRICATION.
7. THE INSTALLATION OF ANCHOR BOLTS AND EMBEDDED ITEMS MUST BE DONE IN ACCORDANCE WITH THE CODE OF
STANDARD PRACTICE FOR STEEL BUILDINGS OF AS PER BRITISH STANDARDS.
8. THE CONTRACTOR IS RESPONSIBLE TO DEVELOP DETAILED SHOP DRAWINGS FOR ALL STRUCTURAL STEEL WORK INDICATED
ON THE STRUCTURAL, ARCHITECTURAL AND MEP DRAWINGS.
9. ALL HOT DIP GALVANIZED MEMBERS SHALL BE PROVIDED WITH VENT AND DRAINAGE HOLES IN ACCORDANCE WITH THE
GALVANIZES' RECOMMENDATIONS AND TO THE APPROVAL OF ENGINEERS.
10. FOR ALL EXTERNAL STEELWORK AND ALL EXTERNAL BOLTS, NUTS AND WASHERS
SHALL HAVE CORROSION PROTECTION AS
SPECIFIED. THE CONTRACTOR IS TO PROPOSE A SUITABLE CORROSION PROTECTION
SYSTEM WITH A MINIMUM WARRANTY OF
15 YEARS (UNLESS A DIFFERENT PERIOD IS REQUESTED BY THE CLIENT) AND SUBMIT TO ENGINEER'S APPROVAL.



Note:
ALL CHANNEL WILL ROTTED EACH FACE SIDE 64'.
ALL CHANNEL ANGLE WILL BE ARRESTED AS PER
CHANNEL LENGTH AS PER SITE CONDITION.
ALL PLATE WILL BE ROTTED AS PER CHANNEL.