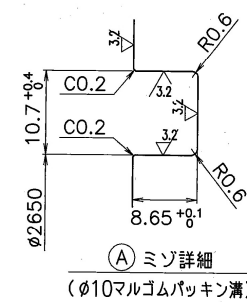
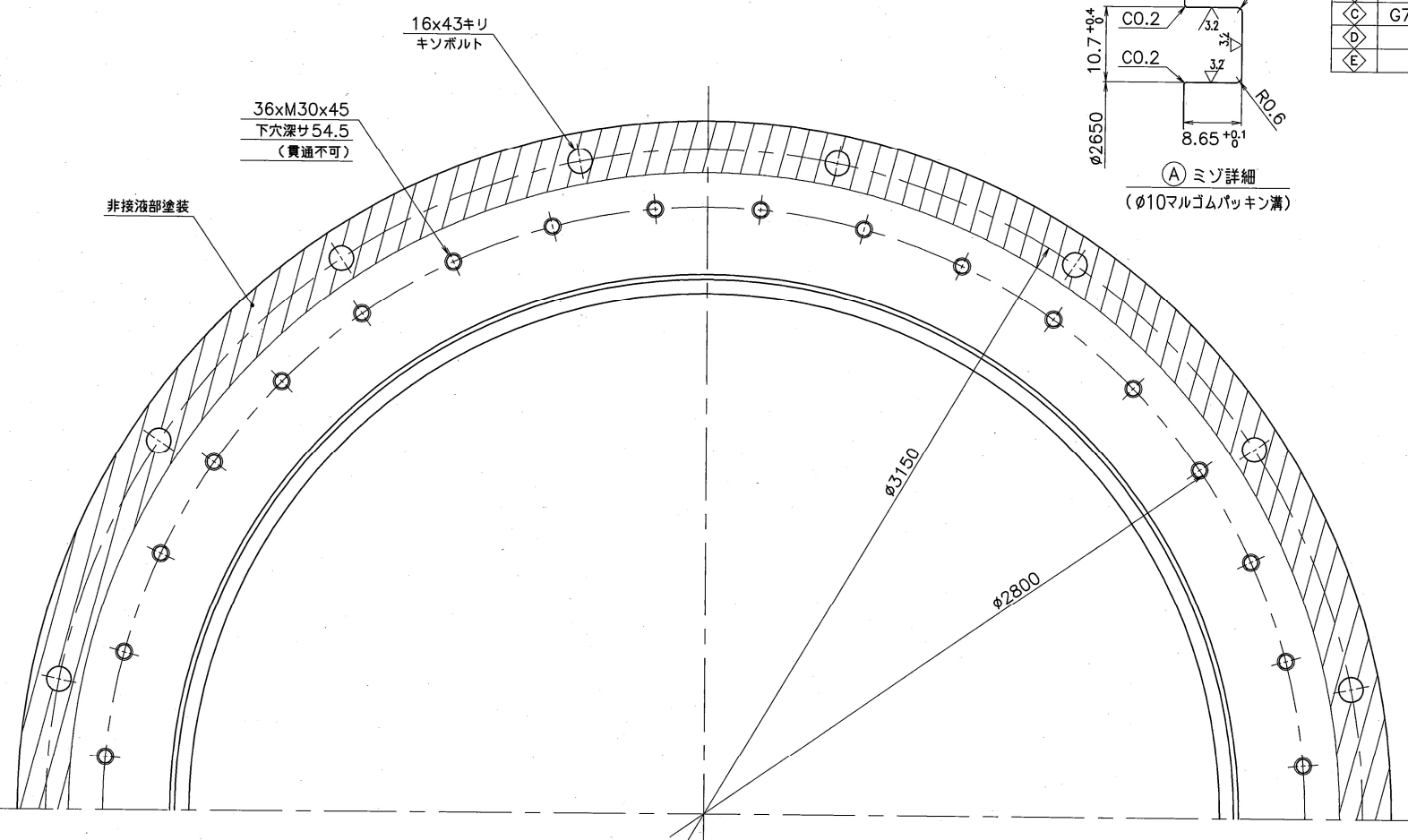
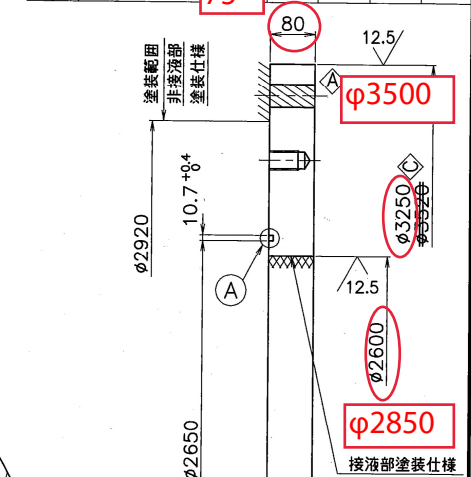


円弧加工寸法の 許容差 (mm)	
寸法の区分	許容差
0.5以下	±0.1
0.6~1.5	±0.1
1.6~3.0	±0.2
3.1~12.0	±0.3
12.1~31.5	±0.5
31.6~100.0	±0.8
100.1~200.0	±1.2
200.1~400.0	±2.0
400.1~800.0	±3.0
800.1~1200.0	±4.0
1200.1~1600.0	±5.0
溶接継ぎ目 (板金加工を含む) 寸法の区分 許容差 (mm)	
寸法の区分	許容差
1以下	±1.5
1.1~12.0	±2.0
12.1~31.5	±3.0
31.6~100.0	±5.0
100.1~200.0	±7.0
200.1~400.0	±10.0
400.1~800.0	±15.0
真直度 (mm)	
寸法の区分	許容差
300以下	±1.5
300.1~1000.0	±2.5
1000.1~2000.0	±3.5
2000.1~3000.0	±5.0
3000.1~5000.0	±7.0
5000.1~6000.0	±7.5
6000.1~7000.0	±8.0
7000.1~8000.0	±8.5
8000.1~9000.0	±9.0
9000.1~10000.0	±9.5
10000.1~11000.0	±10.0
11000.1~12000.0	±10.5
直角度 (mm)	
寸法の区分	許容差
300以下	±2.0
300.1~1000.0	±3.0
1000.1~2000.0	±4.0
2000.1~3000.0	±6.0
3000.1~4000.0	±6.5
4000.1~5000.0	±7.0
5000.1~6000.0	±7.5
6000.1~8000.0	±8.0
8000.1~10000.0	±8.5
旧記号の表面粗さ換算 TES D-161	
▽	Ra12.5
▽▽	Ra3.2
▽▽▽	Ra1.6
▽▽▽▽	Ra0.8
旧記号の表面粗さ換算 TES D-701	
▽	Ra12.5
▽▽	Ra3.2
▽▽▽	Ra1.6
▽▽▽▽	Ra0.8

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版	改 変	承認	照査	担当	日付
A	G-740908	布田	松尾	田保	10/10
B	G-741006	布田	松尾	田保	10/10
C	G741380	布田	松尾	田保	10/10
D					
E					



- 注) 1. 箇所は、塗装要領書 G-523811 (接液部) を塗布のこと。
2. 箇所は、塗装要領書 G-523811 (非接液部) を塗布のこと。
3. 無塗装箇所は防錆は、防錆・保管管理要領書 (QI-93-9012) による。

鋼板部分の長さ、肉厚の許容差 (TES D-174)(mm)			
鋼板、球状黒鉛鉄、鋼合金鋼	長さの許容差	肉厚の許容差	鋼板、ステンレス鋼
寸法区分	許容差	寸法区分	許容差
120以下	±1.5	10以下	±1.5
121~234	±2.0	10.1~18	±2.0
235~336	±2.5	18.1~31.5	±2.5
337~400	±3.0	31.6~50	±3.0
401~500	±4.0	50.1~80	±4.0
501~800	±6.0	80.1~120	±6.0
801~1600	±10.0	120.1~250	±10.0
1601~2500	±15.0	250.1~500	±15.0
2501~4000	±20.0	500.1~1000	±20.0
4001~6300	±25.0	1000.1~1600	±25.0
6301~10000	±30.0	1600.1~2500	±30.0
10001~16000	±35.0	2500.1~4000	±35.0
16001~25000	±40.0	4000.1~6300	±40.0
25001~40000	±45.0	6300.1~10000	±45.0
40001~63000	±50.0	10000.1~16000	±50.0
63001~100000	±55.0	16000.1~25000	±55.0
100001~160000	±60.0	25000.1~40000	±60.0
160001~250000	±65.0	40000.1~63000	±65.0
250001~400000	±70.0	63000.1~100000	±70.0
400001~630000	±75.0	100000.1~160000	±75.0
630001~1000000	±80.0	160000.1~250000	±80.0
1000001~1600000	±85.0	250000.1~400000	±85.0
1600001~2500000	±90.0	400000.1~630000	±90.0
2500001~4000000	±95.0	630000.1~1000000	±95.0
4000001~6300000	±100.0	1000000.1~1600000	±100.0
6300001~10000000	±105.0	1600000.1~2500000	±105.0
10000001~16000000	±110.0	2500000.1~4000000	±110.0
16000001~25000000	±115.0	4000000.1~6300000	±115.0
25000001~40000000	±120.0	6300000.1~10000000	±120.0
40000001~63000000	±125.0	10000000.1~16000000	±125.0
63000001~100000000	±130.0	16000000.1~25000000	±130.0
100000001~160000000	±135.0	25000000.1~40000000	±135.0
160000001~250000000	±140.0	40000000.1~63000000	±140.0
250000001~400000000	±145.0	63000000.1~100000000	±145.0
400000001~630000000	±150.0	100000000.1~160000000	±150.0
630000001~1000000000	±155.0	160000000.1~250000000	±155.0
1000000001~1600000000	±160.0	250000000.1~400000000	±160.0
1600000001~2500000000	±165.0	400000000.1~630000000	±165.0
2500000001~4000000000	±170.0	630000000.1~1000000000	±170.0
4000000001~6300000000	±175.0	1000000000.1~1600000000	±175.0
6300000001~10000000000	±180.0	1600000000.1~2500000000	±180.0
10000000001~16000000000	±185.0	2500000000.1~4000000000	±185.0
16000000001~25000000000	±190.0	4000000000.1~6300000000	±190.0
25000000001~40000000000	±195.0	6300000000.1~10000000000	±195.0
40000000001~63000000000	±200.0	10000000000.1~16000000000	±200.0
63000000001~100000000000	±205.0	16000000000.1~25000000000	±205.0
100000000001~160000000000	±210.0	25000000000.1~40000000000	±210.0
160000000001~250000000000	±215.0	40000000000.1~63000000000	±215.0
250000000001~400000000000	±220.0	63000000000.1~100000000000	±220.0
400000000001~630000000000	±225.0	100000000000.1~160000000000	±225.0
630000000001~1000000000000	±230.0	160000000000.1~250000000000	±230.0
1000000000001~1600000000000	±235.0	250000000000.1~400000000000	±235.0
1600000000001~2500000000000	±240.0	400000000000.1~630000000000	±240.0
2500000000001~4000000000000	±245.0	630000000000.1~1000000000000	±245.0
4000000000001~6300000000000	±250.0	1000000000000.1~1600000000000	±250.0
6300000000001~10000000000000	±255.0	1600000000000.1~2500000000000	±255.0
10000000000001~16000000000000	±260.0	2500000000000.1~4000000000000	±260.0
16000000000001~25000000000000	±265.0	4000000000000.1~6300000000000	±265.0
25000000000001~40000000000000	±270.0	6300000000000.1~10000000000000	±270.0
40000000000001~63000000000000	±275.0	10000000000000.1~16000000000000	±275.0
63000000000001~100000000000000	±280.0	16000000000000.1~25000000000000	±280.0
100000000000001~160000000000000	±285.0	25000000000000.1~40000000000000	±285.0
160000000000001~250000000000000	±290.0	40000000000000.1~63000000000000	±290.0
250000000000001~400000000000000	±295.0	63000000000000.1~100000000000000	±295.0
400000000000001~630000000000000	±300.0	100000000000000.1~160000000000000	±300.0
630000000000001~1000000000000000	±305.0	160000000000000.1~250000000000000	±305.0
1000000000000001~1600000000000000	±310.0	250000000000000.1~400000000000000	±310.0
1600000000000001~2500000000000000	±315.0	400000000000000.1~630000000000000	±315.0
2500000000000001~4000000000000000	±320.0	630000000000000.1~1000000000000000	±320.0
4000000000000001~6300000000000000	±325.0	1000000000000000.1~1600000000000000	±325.0
6300000000000001~10000000000000000	±330.0	1600000000000000.1~2500000000000000	±330.0
10000000000000001~16000000000000000	±335.0	2500000000000000.1~4000000000000000	±335.0
16000000000000001~25000000000000000	±340.0	4000000000000000.1~6300000000000000	±340.0
25000000000000001~40000000000000000	±345.0	6300000000000000.1~10000000000000000	±345.0
40000000000000001~63000000000000000	±350.0	10000000000000000.1~16000000000000000	±350.0
63000000000000001~100000000000000000	±355.0	16000000000000000.1~25000000000000000	±355.0
100000000000000001~160000000000000000	±360.0	25000000000000000.1~40000000000000000	±360.0
160000000000000001~250000000000000000	±365.0	40000000000000000.1~63000000000000000	±365.0
250000000000000001~400000000000000000	±370.0	63000000000000000.1~100000000000000000	±370.0
400000000000000001~630000000000000000	±375.0	100000000000000000.1~160000000000000000	±375.0
630000000000000001~1000000000000000000	±380.0	160000000000000000.1~250000000000000000	±380.0
1000000000000000001~1600000000000000000	±385.0	250000000000000000.1~400000000000000000	±385.0
1600000000000000001~2500000000000000000	±390.0	400000000000000000.1~630000000000000000	±390.0
2500000000000000001~4000000000000000000	±395.0	630000000000000000.1~1000000000000000000	±395.0
4000000000000000001~6300000000000000000	±400.0	1000000000000000000.1~1600000000000000000	±400.0
6300000000000000001~10000000000000000000	±405.0	1600000000000000000.1~2500000000000000000	±405.0
10000000000000000001~16000000000000000000	±410.0	2500000000000000000.1~4000000000000000000	±410.0
16000000000000000001~25000000000000000000	±415.0	4000000000000000000.1~6300000000000000000	±415.0
25000000000000000001~40000000000000000000	±420.0	6300000000000000000.1~10000000000000000000	±420.0
40000000000000000001~63000000000000000000	±425.0	10000000000000000000.1~16000000000000000000	±425.0
63000000000000000001~100000000000000000000	±430.0	16000000000000000000.1~25000000000000000000	±430.0
100000000000000000001~160000000000000000000	±435.0	25000000000000000000.1~40000000000000000000	±435.0
160000000000000000001~250000000000000000000	±440.0	40000000000000000000.1~63000000000000000000	±440.0
250000000000000000001~400000000000000000000	±445.0	63000000000000000000.1~100000000000000000000	±445.0
400000000000000000001~630000000000000000000	±450.0	100000000000000000000.1~160000000000000000000	±450.0
630000000000000000001~1000000000000000000000	±455.0	160000000000000000000.1~250000000000000000000	±455.0
1000000000000000000001~1600000000000000000000	±460.0	250000000000000000000.1~400000000000000000000	±460.0
1600000000000000000001~2500000000000000000000	±465.0	400000000000000000000.1~630000000000000000000	±465.0
2500000000000000000001~4000000000000000000000	±470.0	630000000000000000000.1~1000000000000000000000	±470.0
4000000000000000000001~6300000000000000000000	±475.0	1000000000000000000000.1~1600000000000000000000	±475.0
6300000000000000000001~10000000000000000000000	±480.0	1600000000000000000000.1~2500000000000000000000	±480.0
10000000000000000000001~16000000000000000000000	±485.0	2500000000000000000000.1~4000000000000000000000	±485.0
16000000000000000000001~25000000000000000000000	±490.0	4000000000000000000000.1~6300000000000000000000	±490.0
25000000000000000000001~40000000000000000000000	±495.0	6300000000000000000000.1~10000000000000000000000	